



Properties and Applications -Summarized Data

General Resin Series											
	Resin Type	DOSHION Resin	Matrix Type	Functional Group	lonic Form	Particle Size (mm)	Moisture Content %	Total Exchange Capacity meq/ml	Applications		
SAC	Gel	CSA-9 L	Polystyrene	-So₃ ⁻	Na+	0.3 - 1.2	45 - 50	1.9	Water Softening and purification, with good exchange and physical stability.		
SAC	Gel	CSA-9 Na	Polystyrene	-So₃	Na+	0.3 - 1.2	44 - 48	2.0	Water Softening and demineralization, with good exchange capacity and physical stability.		
SAC	Gel	CSA-9 H	Polystyrene	-So₃	H+	0.3 - 1.2	47 - 53	1.8	Demineralization with good exchange capacity and physical stability.		
SAC	Gel	CSA-29	Polystyrene	-So ₃	Na+	0.3 - 1.2	40 - 45	2.1	Demineralization & Water purification, with good exchange capacity and physical stability.		
SAC	Gel	CSA-29	Polystyrene	-So ₃	H+	0.3 - 1.2	45 - 50	2.0	Demineralization & Water purification, with good exchange capacity and physical stability.		
SAC	Gel	CSA-121	Polystyrene	-So₃	Na+	0.3 - 1.2	47 - 53	1.8	Water Softening and purification, with good exchange capacity and physical stability.		
SAC	Macro porous	CSA-609 D	Polystyrene	-So ₃	Na+	0.3 - 1.2	47 - 52	1.8	Water Softening and purification, with good exchange capacity and physical stability.		
SAC	Macro porous	CSA-609 D	Polystyrene	-So₃	H+	0.3 - 1.2	52 - 56	1.6	Demineralization & condensate polishing unit with good exchange capacity and physical stability.		
WAC	Gel	CWA-63	Acrylic acid	-coo_	H+	0.3 - 1.2	44 - 53	3.6	Dealklization with good exchange capacity and physical stability.		
WAC	Macro porous	CWA-92	Acrylic acid	-COO	H+	0.3 - 1.2	45 - 53	4.0	Dealklization with good exchange capacity and physical stability.		
SBA	Gel	GA-11	Polystyrene	-N⁺R₃	Cl-	0.3 - 1.2	48 - 54	1.25	Demineralization & Water purification		
SBA	Gel	GA-12	Polystyrene	-N⁺R₃	CI ⁻	0.3 - 1.2	46 - 52	1.2	Demineralization & Water purification		
SBA	Gel	GA-13	Polystyrene	-N⁺R₃	CI ⁻	0.3 - 1.2	45 - 50	1.3	Demineralisation, Condensate Polishing & Water purification		
SBA	Macro porous	ASB-8010 D (Type 1)	Polystyrene	-N⁺R₃	CI ⁻	0.3 - 1.2	50 - 60	1.2	Demineralisation, Condensate Polishing & Water purification		
SBA	Macro porous	ASB-8020 D (Type 2)	Polystyrene	-N [†] R₃	Cl ⁻	0.3 - 1.2	46 - 54	1.2	Demineralization & Water purification		
SBA	Iso porous	ASB-108 (Type 1)	Polystyrene	-N⁺R₃	CI ⁻	0.3 - 1.2	48 - 54	1.25	Demineralization & Water purification		
SBA	Iso porous	ASB-171 (Type 2)	Polystyrene	-N⁺R₃	CI ⁻	0.3 - 1.2	46 - 52	1.2	Demineralization & Water purification		
WBA	Macro porous	AWB-7020 D	Polystyrene	-N⁺R₂	Free amine	0.3 - 1.2	44 - 50	1.5	Demineralization & Water purification		
WBA	Macro porous	AWB-7030 D	Polystyrene	-N⁺R₂	Free amine	0.3 - 1.2	48 - 56	1.45	Demineralization & Water purification		
WBA	Macro porous	AWB-7050 D	Polystyrene	-N⁺R₂	Free amine	0.3 - 1.2	50 - 58	1.3	Demineralization & Water purification		

SAC : Strong Acid Cation, SBA : Strong Base Anion, WBA : Weak Base Anion, WAC : Weak Acid Cation, SPL : Speciality

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Speciality grade Resin Series											
	Resin Type	DOSHION Resin	Matrix Type	Functional Group	lonic Form	Particle Size (mm)	Moisture Content %	Total Exchange Capacity meq/ml	Applications		
Hig	h TDS V	Vater Soften	ing		ļ.						
WAC	Macro porous	CWA-66 D	Polystyrene	-So ₃	H+	0.3-1.25 (99%)	50 - 60	3.0	High TDS Water Softening ans purification, with good exchange capacity and physical stability.		
Niti	rate , Ar	senic & Iron	Removal		ı	I	I	l			
SBA	Macro porous	DCHR-74	Polystyrene	Nitrate Selective	Cl	0.3 - 1.2	50 - 56	0.9	Ideal for removal of Nitrate from water for portable process.		
SBA	Macro porous	DCHR-78	Polystyrene	Arsenic Selective	Cl	0.3 - 1.2	50 - 56	0.9	Ideal for removal of Arsenic from water for portable process.		
SPL		DIRM 412				0.3 - 1.2	46 - 54		Removal of dissolved Iron from ground water.		
Hig	h Purity	Water									
	Gel	DMB-13	Polystyrene	-So₃⁻ -N⁺R₃	H⁺OH-	0.3 - 1.2	-	-	Demineralization & Water purification		
	Gel	DMB-13 S	Polystyrene	-So₃⁻ -N⁺R₃	H⁺OH-	0.3 - 1.2	-	-	Production of high purity Water for semi-conductor application.		
Col	or Rem	oval & COD	Reduction			•			•		
SBA	Macro porous	DCR-11 (Type-1)	Polystyrene	-N [†] R₃	Cl	0.3 - 1.2	50 - 60	0.8	Color removal from Textile waste water, COD reduction from Industrial waste water		

Uniform Particle Size (UPS) Grade Resin Series Total **Particle** Moisture DOSHION Resin Matrix **Functional** Ionic Exchange Size Content **Applications** Resin Type Type Group Form Capacity (mm) meq/ml SAC CSA-9 Na 43 - 49 Gel Polystyrene Na+ 0.5 - 0.720 Water Softening ans purification, with good -So₃ exchange capacityand physical stability. SAC Gel CSA-9 H 52 - 56 1.8 Demineralization with good exchange capacity and Polystyrene -So₃ 0.5 - 0.7physical stability. Demineralization and water purification, with good SAC CSA-29 Gel Polystyrene -So₃ Nat 0.6 - 0.740 - 45 21 exchange capacity and physical stability. SAC Gel CSA-29 -So₃ 0.6 - 0.746 - 57 2.0 Demineralization and water purification, with good Polystyrene exchange capacity and physical stability. SBA Gel GA-11 $-N^{\dagger}R_{3}$ 0.55 -50 - 56 1.2 Demineralization & Water purification Polystyrene 0.65 SBA Gel GA-11 Polystyrene -N⁺R₃ OH 0.55 -56 - 65 1.0 Demineralization & Water purification 0.65 0.55 -SBA Gel GA-13 Cl 46 - 50 1.3 Demineralisation, Condensate Polishing & Water Polystyrene -N R₃ 0.65 purification SBA ASB-8010 D $-N^{\dagger}R_{2}$ Cl 0.55 -55 - 65 Demineralisation, Condensate Polishing & Water Macro Polystyrene 1.1 porous (Type 1) 0.70 purification **WBA** AWB-7050 D -N⁺R₃ Free 0.5 - 0.650 - 63 1.3 Demineralisation & Water purification Macro Polystyrene porous amine DMB-13 -So₃ -N⁺R₃ H⁺OH-0.5 - 0.71.8 / 1.0 High purity water production Polystyrene

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